

## **S32PC Schutte Mutli-spindle Bar Machine**

Serial # 04-09  
Manufactured date 1999  
Install date 12/22/2010  
Machine hours 8000hrs. since at SSP fittings  
(\*\*Note: Hour meter was reset during an electrical upgrade/repair)

### **Description:**

S32PC CNC machine  
6 Spindles, 32mm capacity  
Siemens Simondrive 611 controls with Beckhoff & Twin cat software  
Single Feedout - position 6  
Chip conveyor  
Addition lift chip conveyor (for hoppers)  
Parts chute  
Parts conveyor  
Addition work zone lighting  
Knoll High pressure unit (100 BAR) with additional sock filter  
Model # = KTS25-38-T-G  
S/N = 46737  
Order # = 29822975  
Medium pressure pump  
Low pressure pump with self cleaning filter  
Additional coolant sump  
Additional Electrical cabinet ac unit added  
Artis tooling monitoring (Never used at SSP)

### **Cross slides**

Position 1	2 axis CNC slide
position 2	Standard 1 axis
Position 3	2 axis CNC slide
Position 4	Standard 1 axis
Position 5	Standard 1 axis
Position 6	Double cross slide (Cut-off & Back finishing)

### **Longitudinal slides**

Position 1	Standard 1 axis
position 2	Standard 1 axis
Position 3	Standard 1 axis
Position 4	Standard 1 axis
Position 5	2 Axis capability (no attachments available)
Position 6	CNC pick-off

### **Auxiliary spindle speed motors**

Position 3  
Position 4  
Position 5